



# Technical Ceramics (p.1/2)

## Aluminium Powders - wettable

Product Name	Particle Size $d_{50}$ *1 [ $\mu\text{m}$ ]	Particle Size $d_{90}$ *1 [ $\mu\text{m}$ ]	Bulk Density *2 [ $\text{g}/\text{cm}^3$ ]	Recommended Application Density [ $\text{kg}/\text{m}^3$ ]
<b>7002</b>	~ 150	~ 300	0.18 - 0.25	$\geq 600$
<b>7004</b>	~ 85	~ 175	0.16 - 0.21	$\geq 600$
<b>7114</b>	~ 30	~ 58	0.10 - 0.14	$\leq 450$
<b>77007</b>	~ 50	~ 120	0.14 - 0.18	$\geq 500$
<b>77009</b>	~ 35	~ 93	0.15 - 0.18	450 - 600
<b>77010</b>	~ 25	~ 70	0.11 - 0.15	400 - 500
<b>77012</b>	~ 25	~ 60	0.11 - 0.15	400 - 500
<b>77013</b>	~ 22	~ 50	0.11 - 0.15	400 - 500
<b>87007</b>	~ 50	~ 120	0.14 - 0.18	$\geq 500$
<b>87012</b>	~ 25	~ 60	0.13 - 0.15	400 - 500
<b>87013</b>	~ 25	~ 50	0.13 - 0.16	300 - 450

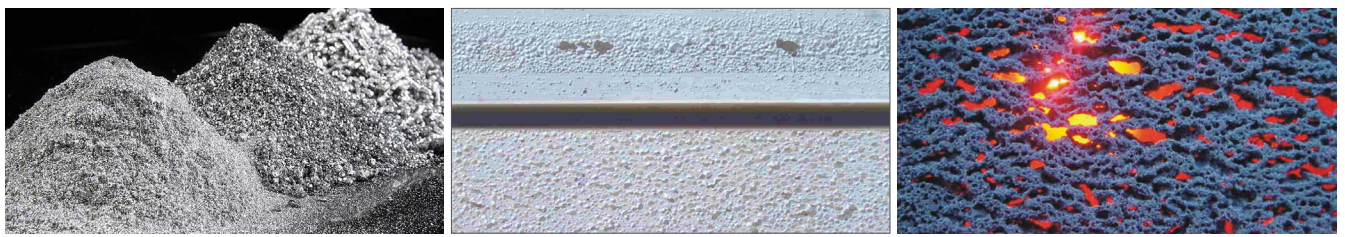
## Aluminium Powders - not wettable

Product Name	Particle Size $d_{50}$ *1 [ $\mu\text{m}$ ]	Particle Size $d_{90}$ *1 [ $\mu\text{m}$ ]	Bulk Density *2 [ $\text{g}/\text{cm}^3$ ]	Recommended Application Density [ $\text{kg}/\text{m}^3$ ]
<b>76004</b>	~ 60	~ 140	0.16 - 0.23	$\geq 600$
<b>76007</b>	~ 55	~ 125	0.15 - 0.21	$\geq 500$
<b>76010</b>	~ 25	~ 70	0.11 - 0.15	400 - 500
<b>76013</b>	~ 22	~ 50	0.11 - 0.15	$\leq 450$
<b>UP30</b>	~ 65	~ 150	0.10 - 0.20	$\geq 500$

## Atomized Aluminium

Product Name	Active Metal Content *4 [%]	Particle Size $d_{90}$ *1 [ $\mu\text{m}$ ]	Blaine/ Water Coverage *5 [ $\text{g}/\text{cm}^3$ ]
<b>Rogal Aluminium 4/34</b>	min. 99.7	~ 21	~ 1.0
<b>Rogal Aluminium 0/63</b>	min. 99.7	~ 35	~ 1.0
<b>Rogal Aluminium 32/75</b>	min. 99.7	~ 40	~ 1.0
<b>Rogal Aluminium 75/2000</b>	min. 99.7	~ 100	~ 1.0

Test Methods: \*1 AQSB-044 \*2 AQSB-001 \*4 AQSB-012 \*5 AQSB-014  
 All powders are available in reaction-delayed versions and are available as DEG-Pastes.



# Technical Ceramics (p.2/2)



## Waterborne Pastes

Product Name	Particle Size $d_{50}$ *1 [ $\mu\text{m}$ ]	Particle Size $d_{90}$ *1 [ $\mu\text{m}$ ]	Recommended Application Density [ $\text{kg}/\text{m}^3$ ]
<b>Aquapor 400 series</b>	~ 60	~ 130	$\geq 600$
<b>Aquapor 1000 series</b>	~ 35	~ 100	500 - 600
<b>Aquapor 3000 series</b>	~ 25	~ 85	500 - 600
<b>Aquapor 7000 series</b>	~ 18	~ 50	400 - 500
<b>Aquapor 9000 series</b>	~ 13	~ 35	$\leq 400$

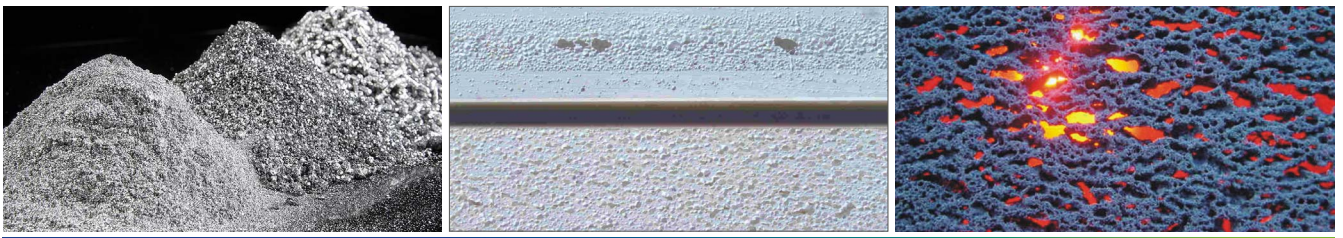
## Calcium Carbonate Compounds

Product Name	Aluminium Powder x [%]	Particle Size $d_{90}$ *1 [ $\mu\text{m}$ ]	Blaine/ Water Coverage *5 [ $\text{g}/\text{cm}^3$ ]
<b>CaCO<sub>3</sub>/7004/x</b>	10/20	~ 85	min. 7 000
<b>CaCO<sub>3</sub>/7009/x</b>	10/20	~ 75	min. 13 000
<b>CaCO<sub>3</sub>/7114/x</b>	10/20	~ 28	min. 22 000
<b>CaCO<sub>3</sub>/UP30/x</b>	10/20	~ 70	min. 3 500

Other compounds are possible.

**Test Methods:** \*1 AQS-044 \*2 AQS-001 \*5 AQS-014

All powders are available in reaction-delayed versions and are available as DEG-Pastes.



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